

6

Referências Bibliográficas

AHUJA, R.K.; MAGNANTI, T.L.; ORLIN, J.B. Network Flows: Theory, Algorithms, and Applications. New Jersey: Prentice Hall, 1993.

AIKENS, C. H. Facility Location Models for Distribution Planning. **European Journal of Operational Research**, 22, 263:279, 1985.

AXSÄTER, S. Inventory Control. Second Edition. New York: Springer, 2006.

BALLOU, Ronald H. Gerenciamento da Cadeia de Suprimentos: Planejamento, Organização e Logística Empresarial. 5^a Edição. São Paulo: Bookman, 2006.

BAZARAA, M. S.; SHERALI, H. D.; SHETTY, C. M. Nonlinear Programming: Theory and Algorithms. Third Edition. New Jersey: John Wiley & Sons, 2006.

BEASLEY, J.E. Lagrangean Relaxation. In: Reeves, C.R., Modern heuristic techniques for combinatorial problems, New York: Hasted Press, 1993, pg 243-291.

BIEGLER, L.T. e GROSSMANN, I. E. Retrospective on optimization. **Computers and Chemical Engineering**, v. 28, pp. 1169-1192, 2004.

BRAMEL, J. e SIMCHI-LEVI, D. The Logic of Logistics: Theory, Algorithms, and Applications for Logistics Management. New York, Springer-Verlag, 1997.

BRIMLEY, J. & LOVE, R.. A new Distance Function for Modeling Travel distances in a Transportation Network, **Transportation Science**, vol 26, n° 2, pp. 129-137, 1992.

CEL-COPPEAD. Panorama Logístico: Custos Logísticos no Brasil. Rio de Janeiro: Coppead, 2006. Relatório de Pesquisa.

CHOPRA, S.; MEINDL, P. Gerenciamento da Cadeia de Suprimentos: Estratégia, Planejamento e Operação. São Paulo. Editora Pearson Education, 2004.

CHRISTOPHER, Martin. Logística e Gerenciamento da Cadeia de Suprimentos. São Paulo: Editora Thomson Pioneira, 1997.

CORDEAU, J. F.; PASIN, F.; SOLOMON, M. M. An Integrated Model for Logistics Network Design. **Annals of Operations Research**, v. 144, n. 1, p. 58-82, 2006.

CROXTON, K.L.; ZINN, W. Inventory Considerations in Network Design, **Journal of Business Logistics**, vol. 26, n° 1, 2005.

DASKIN, M. S.; SNYDER, L.V.; BERGER, R. T. Facility Location in Supply Chain Design. IN LANGEVIN, A. e RIOPEL, D. Logistics Systems: Design and Optimization. Montreal, Canadá: Springer Science, pp 39-66, 2005.

DEVORE, J.L. Probabilidade e Estatística para Engenharia e Ciências. Sexta Edição. São Paulo: Thomson, 2006.

DURAN, M.A.; GROSSMANN, I. E., An Outer-Approximation Algorithm for a Class of Mixed-Integer Nonlinear Programs, **Mathematical Programming**, 36, 307-339, 1986.

FARIA, A. C.; COSTA, M. F G. Gestão de Custos Logísticos. São Paulo. Editora Atlas, 2005.

FLETCHER, R.; LEYFFER, S. Solving Mixed Integer Nonlinear Programs by Outer Approximation. **Mathematical Programming**, Vol. 66, pp. 327-349, 1994.

GALVÃO, R.D. The Use of Lagrangean Relaxation in the Solution of Uncapacited Facility Location Problem. **Location Science**, vol. 1, pp. 57-79, 1993.

GAREY, M.R. ; JOHNSON, D.S. Computers and Intractability: A Guide to the Theory of NP-Completeness. Bell Laboratories, Murray Hill, New Jersey, 1974.

GEOFFRION, A, M. e GRAVES, G, W. Multicommodity distribution system design by Benders decomposition. **Management Science**, 20:822–844, 1974.

GHIANI, G.; LAPORTE, G.; MUSMMANO, R. **Introduction to logistics system planning and control**. 1 Edição, John Wiley & Sons Canadá, 2004.

GONZÁLEZ, Pablo Andrés Miranda. **Un Enfoque Integrado para el Diseño Estratégico de Redes de Distribución de Carga**. Santiago do Chile. Tesis para optar al grado de Doctor en Ciencias de la Ingeniería, Escuela de Ingeniería, Pontificia Universidad Católica de Chile, 10/2004.

GROSSMANN, I. E. Review of NonLinear Mixed-Integer and Disjunctive Programming Techniques. **Optimization and Engineering**, v. 3, 227:252, 2002.

JUER, MILTON. Matemática Financeira. 3^a Edição. Rio de Janeiro: IBMEC – Instituto Brasileiro de Mercado de Capitais, 1985.

LAMBERT, D. M.; STOCK, J. R.; ELLRAM, L. M. Fundamentals of Logistics Management. MacGraw-Hill, 1998.

LAMOTHE, J.; HADJ-HAMOU, K.; ALDANONDO, M. An optimization model for selecting a product family and designing its supply chain. **European Journal of Operational Research**, v. 169, n. 3, p. 1030 – 1047, 2006.

LI, D.; SUN, X. Nonlinear Integer Programming. New York: Springer Science, 2006.

LORENSZ, B. T.; GROSSMANN, I. E. Retrospective on Optimization. **Computers and Chemical Engineering**, 28: 1169-1192, 2004.

MANGOTRA, Divya. **Integrated Decisions for Supply Chain Design and Inventory Allocation Problem.** Atlanta (GA). Doctor of Philosophy in the H. Milton Stewart School of Industrial and Systems Engineering. Georgia Institute Tecnology, Dez/2007.

MELO, M. T.; NICKEL, S. e SALDANHA da GAMA, F. Dynamic Multi-Commodity Capacited Facility Location: A Mathematical Modeling Framework for Strategic Supply Chain Planning. **Computers & Operations Research**, 33, pp. 181-208, 2006.

MELO, M. T.; NICKEL, S.; SALDANHA da GAMA, F. Facility Location and Supply Chain Management – A Review. **European Journal of Operational Research**, Manuscript to appear, may, 2008.

MIRANDA, P. A.; GARRIDO, R. A. Incorporating inventory control decisions into a strategic distribution network design model with stochastic demand. **Transportation Research Part E**, 40 183-207, 2004.

MONTEIRO, M. M.; LEAL, J. E. Um Modelo Integrado para Decisões de Localização, Produção e Transportes em uma Rede Logística. Fortaleza, XXIV Congresso de Pesquisa e Ensino em Transportes, 2008.

MONTEIRO, Marcelo M. Modelagem da Cadeia Logística de Suprimentos dos Materiais Comuns e de Subsistência da Marinha do Brasil. Dissertação de Mestrado em Engenharia de Produção, UFF, 2002.

MONTGOMERY, D. C. e RUNGER, G. C. Applied statistics and probability for engineers. New York, John Wiley & Sons, 2003.

PIRKUL, H.; JAYARAMAN, V. Production, Transportation, and Distribution Planning in a Multi-Commodity Tri-Echelon System. **Transportation Science**, v. 4, n° 30, 291-302, 1996.

RATLIFF, H. D.;NULTY, W. G. Logistics Composite Modeling. Editado por Ratliff & Nulty, Atlanta 1996.

RIOPEL, D.; LANGEVIN, A.; CAMPBELL, J.F. The Network Logistics Decisions. Les Cahiers du GERAD, 03/2003.

ROMEIJN, H. E.; SHU, J.; TEO C-P. Design two-echelon supply networks. **European Journal of Operational Research**, v. 178, n. 2, p. 449-462, 2007.

SHEN, Z-J. M. A Joint Location-Inventory Model. **Transportation Science**, V. 37, N° 1, p.40-55, 2003.

SHEN,Z-J. M. A multi-commodity supply chain design problem. **IIE Transactions**, v. 39, p. 753-762, 2005.

SILVER, E. A.; PYKE, D.F.; PETERSON, R. Inventory Management and Production Planning and Scheduling. Third Edition. New York: John Wiley and Sons, 1998.

SIMCHI-LEVI, D.; KAMINSKY, P.; SIMCHI-LEVI, E. Cadeia de Suprimentos: Projeto e Gestão. Porto Alegre. Editora Bookman, 2003.

WILHEM, W.; LIANG, D.; RAO, B.; WARRIER, D., ZHU, X.; BULUSU, S. Design of International Assembly Systems and their Supply Chains under NAFTA. **Transportation Research Part E**, 41: 467-493, 2005.

WILHEM, W.; LIANG, D.; RAO, B.; WARRIER, D.; ZHU, X. e BULUSU, S. Design of International Assembly Systems and Their Supply Chains under NAFTA. **Transportation Research Part E**, 41, pp. 467-493, 2005.

WILLIAMS, B. D. e TOKAR, T. A Review of Inventory Management Research in Major Logistics Journals: Themes and future directions. **The International Journal of Logistics Management**, v.19, n. 2, pp. 212-232, 2008.

YAN, H.; YU, Z.; CHENG, T.C.E. A Strategic Model for Supply Chain Design with Logical Constraints: Formulation and Solution, **Computers & Operations Research**, 30 , 2135:2155, 2003.

ZHENG, Y-S. On Properties of Stochastic Inventory Systems. **Management Science**, v. 38, 87-103, 1992.

ANEXO 1 - Referências Bibliográficas das Tabelas 3 e 4

- [1] E. Aghezzaf. Capacity planning and warehouse location in supply chains with uncertain demands. *Journal of the Operational Research Society*, 56:453–462, 2005.
- [2] D. Aksen e K. Altinkemer. A location-routing problem for the conversion to the “click-and-mortar” retailing: The static case. *European Journal of Operational Research*, 186:554–575, 2008.
- [3] F. Altiparmak, M. Gen, L. Lin, e T. Paksoy. A genetic algorithm approach for multiobjective optimization of supply chain networks. *Computers & Industrial Engineering*, 51:197–216, 2006.
- [4] D. Ambrosino e M.G. Scutellá. Distribution network design: New problems and related models. *European Journal of Operational Research*, 165:610–624, 2005.
- [5] A. Amiri. Designing a distribution network in a supply chain system: Formulation and efficient solution procedure. *European Journal of Operational Research*, 171:567–576, 2006.
- [6] B. Avittathur, J. Shah, e O.K. Gupta. Distribution centre location modelling for differential sales tax structure. *European Journal of Operational Research*, 162:191–205, 2005.
- [7] F. Barahona e D. Jensen. Plant location with minimum inventory. *Mathematical Programming*, 83:101–111, 1998.
- [8] A.I. Barros, R. Dekker, e V. Scholten. A two-level network for recycling sand: A case study. *European Journal of Operational Research*, 110:199–214, 1998.
- [9] C. Canel, B.M. Khumawala, J. Law, and A. Loh. An algorithm for the capacitated, multi-commodity multi-period facility location problem. *Computers & Operations Research*, 28:411–427, 2001.
- [10] D. Carlsson e M. Rönnqvist. Supply chain management in forestry - case studies at södra cell AB. *European Journal of Operational Research*, 163:589–616, 2005.

- [11] A.K. Chakravarty. Global plant capacity and product allocation with pricing decisions. *European Journal of Operational Research*, 165:157–181, 2005.
- [12] Y. Chan, W.B. Carter, e M.D. Burnes. A multiple-depot, multiple-vehicle, location-routing problem with stochastically processed demands. *Computers & Operations Research*, 28: 803–826, 2001.
- [13] J.-F. Cordeau, F. Pasin, e M.M. Solomon. An integrated model for logistics network design. *Annals of Operations Research*, 144:59–82, 2006.
- [14] M.S. Daskin, C. Coullard, e Z.-J.M. Shen. An inventory-location model: Formulation, solution algorithm and computational results. *Annals of Operations Research*, 110:83–106, 2002.
- [15] K. Dogan e M. Goetschalckx. A primal decomposition method for the integrated design of multi-period production-distribution systems. *IIE Transactions*, 31:1027–1036, 1999.
- [16] S.J. Erlebacher e R.D. Meller. The interaction of location and inventory in designing distribution systems. *IIE Transactions*, 32:155–166, 2000.
- [17] E. Eskigun, R. Uzsoy, P.V. Preckel, G. Beaujon, S. Krishnan, e J.D. Tew. Outbound supply chain network design with mode selection, lead times and capacitated vehicle distribution centers. *European Journal of Operational Research*, 165:182–206, 2005.
- [18] B. Fleischmann, S. Ferber, e P. Henrich. Strategic planning of BMW's global production network. *Interfaces*, 36:194–208, 2006.
- [19] G. Guillén, F.D. Mele, M.J. Bagajewicz, A. Espuna, e L. Puigjaner. Multiobjective supply chain design under uncertainty. *Chemical Engineering Science*, 60:1535–1553, 2005.
- [20] Y. Hinojosa, J. Kalcsics, S. Nickel, J. Puerto, e S. Velten. Dynamic supply chain design with inventory. *Computers & Operations Research*, 35:373–391, 2008.
- [21] A. Hugo e E.N. Pistikopoulos. Environmentally conscious long-range planning and design of supply chain networks. *Journal of Cleaner Production*, 13:1471–1491, 2005.

- [22] H.-S. Hwang. Design of supply-chain logistics system considering service level. *Computers & Industrial Engineering*, 43:283–297, 2002.
- [23] Y.-J. Jang, S.-Y. Jang, B.-M. Chang, e J. Park. A combined model of network design and production/distribution planning for a supply network. *Computers & Industrial Engineering*, 43:263–281, 2002.
- [24] V. Jayaraman e H. Pirkul. Planning and coordination of production and distribution facilities for multiple commodities. *European Journal of Operational Research*, 133:394–408, 2001.
- [25] V. Jayaraman, V. Guide Jr., e R. Srivastava. A closed-loop logistics model for remanufacturing. *Journal of the Operational Research Society*, 50:497–508, 1999.
- [26] H.J. Ko e G.W. Evans. A genetic algorithm-based heuristic for the dynamic integrated forward/reverse logistics network for 3PLs. *Computers & Operations Research*, 34:346–366, 2007.
- [27] P. Kouvelis e M.J. Rosenblatt. A mathematical programming model for global supply chain management: Conceptual approach and managerial insights. In J. Geunes, P.M. Pardalos, e H.E. Romeijn, editors, *Supply Chain Management: Models, Applications, and Research directions, Applied Optimization*, chapter 10, pages 245–277. Kluwer, 2002.
- [28] E. Levén e A. Segerstedt. Polarica's wild berries: An example of a required storage capacity calculation and where to locate this inventory. *Supply Chain Management*, 9: 213–218, 2004.
- [29] K. Lieckens e N. Vandaele. Reverse logistics network design with stochastic lead times. *Computers & Operations Research*, 34:395–416, 2007.
- [30] J.-R. Lin, L.K. Nozick, e M.A. Turnquist. Strategic design of distribution systems with economies of scale in transportation. *Annals of Operations Research*, 144:161–180, 2006.
- [31] O. Listes e R. Dekker. A stochastic approach to a case study for product recovery network design. *European Journal of Operational Research*, 160:268–287, 2005.

- [32] T.J. Lowe, R.E Wendell, e G. Hu. Screening location strategies to reduce exchange rate risk. *European Journal of Operational Research*, 136:573–590, 2002.
- [33] H. Ma w R. Davidrajuh. An iterative approach for distribution chain design in agile virtual environment. *Industrial Management and Data Systems*, 105:815–834, 2005.
- [34] E. Melachrinoudis e H. Min. The dynamic relocation and phase-out of a hybrid, two- echelon plant/warehousing facility: A multiple objective approach. *European Journal of Operational Research*, 123:1–15, 2000.
- [35] E. Melachrinoudis e H. Min. Redesigning a warehouse network. *European Journal of Operational Research*, 176:210–229, 2007.
- [36] E. Melachrinoudis, A. Messac, e H. Min. Consolidating a warehouse network: A physical programming approach. *International Journal of Production Economics*, 97:1–17, 2005.
- [37] M.T. Melo, S. Nickel, e F. Saldanha da Gama. Dynamic multi-commodity capacitated facility location: A mathematical modeling framework for strategic supply chain planning. *Computers & Operations Research*, 33:181–208, 2006.
- [38] H. Min and E. Melachrinoudis. The relocation of a hybrid manufacturing/distribution facility from supply chain perspectives: A case study. *Omega*, 27:75–85, 1999.
- [39] H. Min, C.S. Ko, e H.J. Ko. The spatial and temporal consolidation of returned products in a closed-loop supply chain network. *Computers & Industrial Engineering*, 51:309–320, 2006.
- [40] P.A. Miranda e R.A. Garrido. Incorporating inventory control decisions into a strategic distribution network design model with stochastic demand. *Transportation Research Part E: Logistics and Transportation Review*, 40:183–207, 2004.
- [41] P.A. Miranda e R.A. Garrido. Valid inequalities for lagrangian relaxation in an inventory location problem with stochastic capacity.

- Transportation Research Part E: Logistics and Transportation Review, 44:47–65, 2008.
- [42] L.K. Nozick e M.A. Turnquist. Integrating inventory impacts into a fixed-charge model for locating distribution centers. *Transportation Research Part E: Logistics and Transportation Review*, 34:173–186, 1998.
- [43] R.K. Pati, P. Vrat, e P. Kumar. A goal programming model for paper recycling system. *Omega*, 36:405–417, 2008.
- [44] H. Pirkul e V. Jayaraman. A multi-commodity, multi-plant, capacitated facility location problem: Formulation and efficient heuristic solution. *Computers & Operations Research*, 25:869–878, 1998.
- [45] H.E. Romeijn, J. Shu, e C.-P. Teo. Designing two-echelon supply networks. *European Journal of Operational Research*, 178:449–462, 2007.
- [46] E.H. Sabri e B.M. Beamon. A multi-objective approach to simultaneous strategic and operational planning in supply chain design. *Omega*, 28:581–598, 2000.
- [47] M.I. Salema, A.P.B. Póvoa, e A.Q. Novais. A warehouse-based design model for reverse logistics. *Journal of the Operational Research Society*, 57:615–629, 2006.
- [48] M.I. Salema, A.P. Barbosa-Póvoa, e A.Q. Novais. An optimization model for the design of a capacitated multi-product reverse logistics network with uncertainty. *European Journal of Operational Research*, 179:1063–1077, 2007.
- [49] T. Santoso, S. Ahmed, M. Goetschalckx, e A. Shapiro. A stochastic programming approach for supply chain network design under uncertainty. *European Journal of Operational Research*, 167:96–115, 2005.
- [50] F. Schultmann, B. Engels, e O. Rentz. Closed-loop supply chains for spent batteries. *Interfaces*, 33:57–71, 2003.
- [51] Z.-J. Shen e L. Qi. Incorporating inventory and routing costs in strategic location models. *European Journal of Operational Research*, 179:372–389, 2007.

- [52] Z.-J. M. Shen. A profit-maximizing supply chain network design model with demand choice flexibility. *Operations Research Letters*, 34:673–682, 2006.
- [53] Z.-J.M. Shen, C. Couillard, e M.S. Daskin. A joint location-inventory model. *Trans- portation Science*, 37:40–55, 2003.
- [54] J. Shu, C.-P. Teo, e Z.-J.M. Shen. Stochastic transportation-inventory network design problem. *Operations Research*, 53:48–60, 2005.
- [55] L.V. Snyder, M.S. Daskin, e C.-P. Teo. The stochastic location model with risk pooling. *European Journal of Operational Research*, 179:1221–1238, 2007.
- [56] K. Sourirajan, L. Ozsen, e R. Uzsoy. A single-product network design model with lead time and safety stock considerations. *IIE Transactions*, 39:411–424, 2007.
- [57] S.K. Srivastava. Network design for reverse logistics. *Omega*, 36:535–548, 2008.
- [58] S.S. Syam. A model and methodologies for the location problem with logistical components. *Computers & Operations Research*, 29:1173–1193, 2002.
- [59] C.-P. Teo e J. Shu. Warehouse-retailer network design problem. *Operations Research*, 52:396–408, 2004.
- [60] J.J. Troncoso e R.A. Garrido. Forestry production and logistics planning: An analysis using mixed-integer programming. *Forest Policy and Economics*, 7:625–633, 2005.
- [61] Tuzun e L.I. Burke. A two-phase tabu search approach to the location routing problem. *European Journal of Operational Research*, 116:87–99, 1999.
- [62] N.L. Ulstein, M. Christiansen, R. Gronhaug, N. Magnussen, e M.M. Solomon. Elkem uses optimization in redesigning its supply chain. *Interfaces*, 36:314–325, 2006.

- [63] J.C.W. van Ommeren, A.F. Bumb, e A.V. Sleptchenko. Locating repair shops in a stochastic environment. *Computers & Operations Research*, 33:1575–1594, 2006.
- [64] V. Verter and A. Dasci. The plant location e flexible technology acquisition problem. *European Journal of Operational Research*, 136:366–382, 2002.
- [65] C.J. Vidal e M. Goetschalckx. A global supply chain model with transfer pricing and transportation cost allocation. *European Journal of Operational Research*, 129:134–158, 2001.
- [66] D. Vila, A. Martel, and R. Beauregard. Designing logistics networks in divergent process industries: A methodology and its application to the lumber industry. *International Journal of Production Economics*, 102:358–378, 2006.
- [67] Z. Wang, D.-Q. Yao, and P. Huang. A new location-inventory policy with reverse logistics applied to B2C e-markets of China. *International Journal of Production Economics*, 107:350–363, 2007.
- [68] W. Wilhelm, D. Liang, B. Rao, D. Warrier, X. Zhu, e S. Bulusu. Design of international assembly systems and their supply chains under NAFTA. *Transportation Research Part E: Logistics and Transportation Review*, 41:467–493, 2005.
- [69] F.H.E. Wouda, P. van Beek, J.G.A.J. van der Vorst, e H. Tacke. An application of mixed-integer linear programming models on the redesign of the supply network of Nutricia Dairy & Drinks Group in Hungary. *OR Spectrum*, 24:449–465, 2002.
- [70] T.-H. Wu, C. Low, e J.-W. Bai. Heuristic solutions to multi-depot location-routing problems. *Computers & Operations Research*, 29:1393–1415, 2002.
- [71] H. Yan, Z. Yu, e T.C.E. Cheng. A strategic model for supply chain design with logical constraints: formulation and solution. *Computers & Operations Research*, 30: 2135–2155, 2003.

ANEXO 2 - O Algoritmo “Outer-Approximation”

Neste anexo apresenta-se brevemente o algoritmo “Outer-Approximation” e a seguir é apresentado sua aplicação em um exemplo numérico. Esse estudo concentrou-se basicamente no capítulo 13 do livro de Li e Sun [29].

Considere o seguinte problema geral de programação não-linear inteira mista:

$$(P_1) \quad \begin{aligned} & \min f(x, y) \\ & s.a. \quad g_i(x, y) \leq 0, \quad i = 1, \dots, q, \\ & \quad x \in X \subseteq \mathbb{R}_+^n, \quad y \in Y \subseteq \mathbb{Z}^m, \end{aligned}$$

onde, $f: X \times Y \rightarrow R$, $g_i: X \times Y \rightarrow R$ ($i = 1, \dots, q$), $h_i: X \times Y \rightarrow R$ ($i = 1, \dots, l$), e \mathbb{Z}^m denota o conjunto dos vetores inteiros em R^m .

Considere ainda o seguinte subproblema de programação não linear.

$$(NLP(y)) \quad \begin{aligned} & \min f(x, y) \\ & s.a. \quad g_i(x, y) \leq 0, \quad i = 1, \dots, q, \\ & \quad h_i(x, y) = 0, \quad i = 1, \dots, l, \\ & \quad x \in X \subseteq \mathbb{R}_+^n, \quad y \in Y \subseteq \mathbb{Z}^m, \end{aligned}$$

Para explicar o algoritmo, é necessário apresentar as seguintes hipóteses:

- (i) $X \subseteq \mathbb{R}_+^n$ é um conjunto compacto convexo e Y é um conjunto inteiro finito;
- (ii) f e g_i ($i = 1, \dots, q$) são funções convexas e diferenciáveis de (x, y) , e h_i ($i = 1, \dots, l$) são funções lineares de (x, y) ;
- (iii) Para qualquer y , a solução ótima para todo subproblema viável do NLP é um ponto regular, isto é, os vetores dos gradientes das restrições ativas na solução ótima são linearmente independentes.

As hipóteses (i) a (iii) garantem que qualquer solução local do NLP é uma solução global, e esta solução pode ser identificada pela aplicação da condição de otimalidade KKT (Karush-Kuhn-Tucker, Bazaraa, 2006) diretamente.

Defina os conjuntos S e V com relação às desigualdades de (P_I) .

$$S = \{(x, y) \in X \times Y \mid g(x, y) \leq 0\} \text{ e } V = \{y \in Y \mid \exists x \in X \text{ tal que } g(x, y) \leq 0\}$$

Para qualquer $y^i \in V$, seja x^i a solução ótima para $(NLP(y^i))$ e considere as hipóteses de (i) a (iii), segue que:

$$\begin{aligned} \underset{(x,y) \in S}{\text{minimizar}} \ f(x, y) &= \underset{y^i \in V, x \in X}{\text{minimizar}} \{f(x, y^i) \mid g(x, y^i) \leq 0\} \\ &= \underset{y^i \in V}{\min} f(x, y^i) + \nabla^T f(x^i, y^i) \begin{pmatrix} x - x^i \\ 0 \end{pmatrix} \\ &\quad s.a. \quad g(x^i, y^i) + \nabla g(x^i, y^i) \begin{pmatrix} x - x^i \\ 0 \end{pmatrix} \leq 0 \\ &\quad x \in X \\ &= \underset{y^i \in V}{\min} \min \alpha \\ &\quad s.a. \quad \alpha \geq f(x, y^i) + \nabla^T f(x^i, y^i) \begin{pmatrix} x - x^i \\ 0 \end{pmatrix} \\ &\quad 0 \geq g(x^i, y^i) + \nabla^T g(x^i, y^i) \begin{pmatrix} x - x^i \\ 0 \end{pmatrix} \\ &\quad x \in X, \alpha \in R, \end{aligned} \tag{40}$$

onde, a segunda equação surge da condição KKT de $NLP(y^i)$ e sua linearização em x^i são idênticos. Seja $T = \{i \mid y^i \in V \text{ e } x^i \text{ resolve } NLP(y^i)\}$.

Considere o seguinte problema MIP Mestre:

$$\begin{aligned} (\text{MILP_M}) \quad \text{minimizar} \quad &\alpha \\ s.a. \quad &\alpha \geq f(x, y^i) + \nabla^T f(x^i, y^i) \begin{pmatrix} x - x^i \\ y - y^i \end{pmatrix}, i \in T \\ &0 \geq g(x^i, y^i) + \nabla^T g(x^i, y^i) \begin{pmatrix} x - x^i \\ y - y^i \end{pmatrix}, i \in T \\ &x \in X, y \in Y, \alpha \in R^1. \end{aligned}$$

Seja (x^i, y^i) a solução ótima para o (P_I) , então (α^*, x^*, y^*) é uma solução ótima para a equação (38) com $\alpha^* = f(x^*, y^*)$. Da convexidade de $f(x, y)$ e $g(x, y)$, para qualquer $i \in T$, $\alpha \geq f(x^i, y^i)$ e $0 \geq g(x^i, y^i)$ implica que (α, x^i, y^i) é viável para o (MILP_M). Portanto, $\hat{\alpha} \leq \alpha^*$. Por outro lado, como existe i tal que $(x^i, y^i) = (x^*, y^*)$,

y^*), isso resulta da primeira restrição do problema da equação (38), temos que $\hat{\alpha} \geq f(x^*, y^*) = \alpha$.

Podemos verificar a viabilidade de $NPLF(y^i)$ através de

$$(NLP(y^i)) \quad \begin{aligned} & \text{minimizar } \beta \\ & \text{s.a.} \quad \beta \geq g(x^i, y^i), \quad i = 1, \dots, q \\ & \quad x \in X \end{aligned}$$

Pode-se mostrar que $NLP(y^i)$ é inviável se e somente se $NPLF(y^i)$ tem um valor ótimo positivo $\beta^* > 0$. Seja ainda, x^i a solução ótima para a checagem de viabilidade do problema $NPLF(y^i)$ modificado. Então y^i é inviável para o seguinte sistema de equações:

$$0 \geq g_j(x^i, y^i) + \nabla^T g_j(x^i, y^i) \begin{pmatrix} x - x^i \\ y - y^i \end{pmatrix}, \quad j = 1, \dots, q, \text{ para todo } x \in X. \quad (41)$$

Seja F o conjunto indexado de todos $y^i \in Y$ tal que $NLP(y^i)$ seja inviável, então deve-se excluir todos $y^i \in F$. Portanto, incorporando a equação (41) ao problema MILP_M e substituindo V por Y e considerando o número de iterações geradas por k , teremos:

$$(MILP_M_k) \quad \begin{aligned} & \text{minimizar } \alpha \\ & \text{s.a.} \quad \alpha \geq f(x, y^i) + \nabla^T f(x^i, y^i) \begin{pmatrix} x - x^i \\ y - y^i \end{pmatrix}, \quad i \in T^k \\ & \quad 0 \geq g(x^i, y^i) + \nabla g(x^i, y^i) \begin{pmatrix} x - x^i \\ y - y^i \end{pmatrix}, \quad i \in T^k \\ & \quad 0 \geq g(x^i, y^i) + \nabla g(x^i, y^i) \begin{pmatrix} x - x^i \\ y - y^i \end{pmatrix}, \quad i \in F^k \\ & \quad x \in X, \quad y \in Y, \quad \alpha \in R^1. \end{aligned}$$

onde

$$\begin{aligned} T^k &= \{i \mid y^i \in V \text{ e } x^i \text{ resolve } NLP(y^i), i = 1, \dots, k\}, \\ F^k &= \{i \mid NLP(y^i) \text{ é inviável e } x^i \text{ resolve } NPLF(y^i), i = 1, \dots, k\}. \end{aligned}$$

Resumindo, é necessário seguir os seguintes passos para a aplicação do algoritmo “Outer-Approximation”.

Passo 1: Escolha $y^1 \in Y$. Defina $LB = -\infty$, $UB = +\infty$, $T^0 = F^0 = \emptyset$, $k = 1$.

Passo 2: Resolva o problema $NLP(y^k)$.

(i) Se $NLP(y^k)$ é viável, obtenha uma solução ótima x^k do problema.

Faça $UB^k = f(x^k, y^k)$ e $T^k = T^{k-1} \cup \{k\}$. Faça $UB = \min \{UB, UB^k\}$. Se $UB = UB^k$, então $(x^*, y^*) = (x^k, y^k)$.

(ii) Se $NLP(y^k)$ for inviável, resolva o $NLPF(y^k)$ e obtenha uma solução ótima x^k , redefina $F^k = F^{k-1} \cup \{k\}$.

Passo 3: Resolva o problema (MIP Mestre) e obtenha uma solução ótima $(\alpha^k, \bar{x}^{k+1}, y^{k+1})$. Faça $LB^k = \alpha^k$. Se $LB^k \geq UB$, pare e (x^*, y^*) é a solução ótima para o MINLP₁. Caso contrário, $k := k + 1$ e vá para o passo 2.

Exemplo de Aplicação do algoritmo “Outer-Approximation”.

$$(E_z) \quad \text{minimizar } f(x, y) = 5y + \ln(x + 2)$$

$$\text{s.a. } g_1(x, y) = e^{x/3} - \sqrt{y} - 1 \leq 0$$

$$g_2(x, y) = -2 \ln(x + 2) - \left(\frac{1}{4}\right)y + 2.5 \leq 0$$

$$g_3(x, y) = x + 2y - 9 \leq 0$$

$$x \in [0, 2.5], \quad y \in [1, 4] \text{ inteiro}$$

A representação gráfica da região viável de (E_z) é apresentada no gráfico da Figura 19.

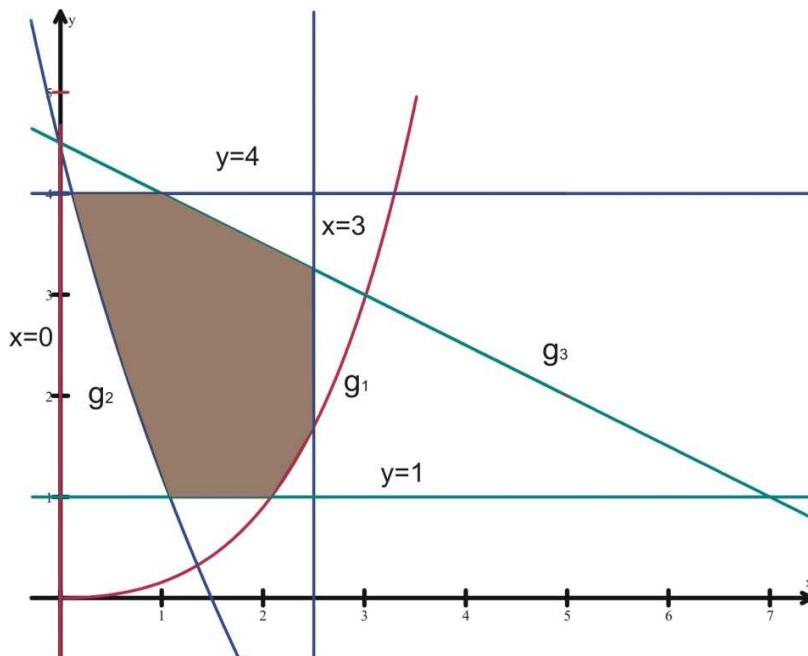


Figura 19 – Região viável do exemplo numérico E_z

Para resolver (E_z) , é aplicado o algoritmo Outer-approximation.

Iteração 1

Passo 1: Escolha $y^1 = 4$. Seja $LB = -\infty$, $UB = +\infty$, $T^0 = F^0 = \emptyset$, $k = 1$. Temos o seguinte problema NLP(y^1):

$$\begin{aligned} & \text{minimizar } f(x, y) = \ln(x+2) + 20 \\ & \text{s.a. } g_1(x, y) = e^{x/3} - 3 \leq 0 \\ & \quad g_2(x, y) = -2 \ln(x+2) + 1.5 \leq 0 \\ & \quad g_3(x, y) = x - 1 \leq 0 \\ & \quad x \in [0, 2.5] \end{aligned}$$

Passo 2: Resolvendo o $NLP(y^1)$ obtém-se $x^1 = 0,117$ e $UB^1 = 20.75$ para $T^1 = \{1\}$.

Passo 3: O problema Mestre (MILP_M₁) é

$$\begin{aligned} & \min \alpha \\ & \text{s.a. } \alpha \geq (20 + \ln(2.117)) + \left(\frac{1}{2.117}\right) \cdot (x - 0.117) + 5 \cdot (y - 4) \\ & \quad 0 \geq \left(e^{\frac{0.117}{3}} - 3\right) + \left(e^{\frac{0.117}{3}} / 3\right) \cdot (x - 0.117) - \left(\frac{1}{4}\right) \cdot (y - 4) \\ & \quad 0 \geq (-2 \ln(2.117) + 1.5) - \frac{2}{2.117} \cdot (x - 0.117) - \left(\frac{1}{4}\right) \cdot (y - 4) \\ & \quad 0 \geq -0.883 + (x - 0.117) + 2 \cdot (y - 4) \\ & \quad x \in [0, 2.5], \quad y \in [1, 4] \text{ inteiro.} \end{aligned}$$

A solução ótima para o (MILP_M₁) é $(\alpha^1, \bar{x}^2, y^2) = (6.125, 0.9109, 1)$.

Sejam $LB^1 = \alpha^1 = 6.125$, $k = 2$.

Iteração 2

Passo 1: Utilizando $y^2 = 1$. Seja $LB = 6.125$, $UB = 20.75$, $k = 2$. Temos o seguinte NLP(y^2):

$$\begin{aligned} & \min f(x, y) = \ln(x+2) + 5 \\ & \text{s.a. } g_1(x, y) = e^{x/3} - 2 \leq 0 \\ & \quad g_2(x, y) = -2 \ln(x+2) + \frac{9}{4} \leq 0 \\ & \quad g_3(x, y) = x - 7 \leq 0 \\ & \quad x \in [0, 2] \end{aligned}$$

Passo 2: Resolvendo o $NLP(y^2)$ que é viável, obtém-se $x^3=1.0802$ com $UB^2 = 6.125$ e para $T^2 = \{1,3\}$.

Passo 3: O problema Mestre (MILP_M₂) é

$$\begin{aligned}
 & \min \alpha \\
 \text{s.a. } & \alpha \geq (20 + \ln(2.117)) + \left(\frac{1}{2.117}\right) \cdot (x - 0.117) + 5 \cdot (y - 4) \\
 & \alpha \geq (5 + \ln(3.0802)) + \left(\frac{1}{3.0802}\right) \cdot (x - 1.0802) + 5 \cdot (y - 1) \\
 & 0 \geq \left(e^{\frac{0.117}{3}} - 3\right) + \left(e^{\frac{0.117}{3}}\right) \cdot 3 \cdot (x - 0.117) - \left(\frac{1}{4}\right) \cdot (y - 4) \\
 & 0 \geq \left(e^{\frac{1.0802}{3}} - 2\right) + \left(e^{\frac{1.0802}{3}}\right) \cdot 3 \cdot (x - 1.0802) - \left(\frac{1}{2}\right) \cdot (y - 1) \\
 & 0 \geq (-2 \ln(2.117) + 1.5) - \frac{2}{2.117} \cdot (x - 0.117) - \left(\frac{1}{4}\right) \cdot (y - 4) \\
 & 0 \geq (-2 \ln(3.0802) + 2.25) - \frac{2}{3.0802} \cdot (x - 1.0802) - \left(\frac{1}{4}\right) \cdot (y - 1) \\
 & 0 \geq -0.883 + (x - 0.117) + 2 \cdot (y - 4) \\
 & 0 \geq -5.9198 + (x - 1.0802) + 2 \cdot (y - 1) \\
 & x \in \{0, 2.5\}, \quad y \in \{1, 4\} \text{ inteiro.}
 \end{aligned}$$

A solução ótima do (MILP_M₂) é $(\alpha^2, \bar{x}^3, y^3) = (6.205, 1.0802, 1)$. Faça $LB^2 = \alpha^2 = 6.205$, $k = 3$. Pelo critério de parada indicado no terceiro passo do algoritmo, temos $LB^2 \geq UB^2$ ($6.205 > 6.125$). Logo o algoritmo termina na solução ótima de $(x^*, y^*) = (1.0802, 1)$. O ponto em questão pode ser visualizado no gráfico da Figura 20.

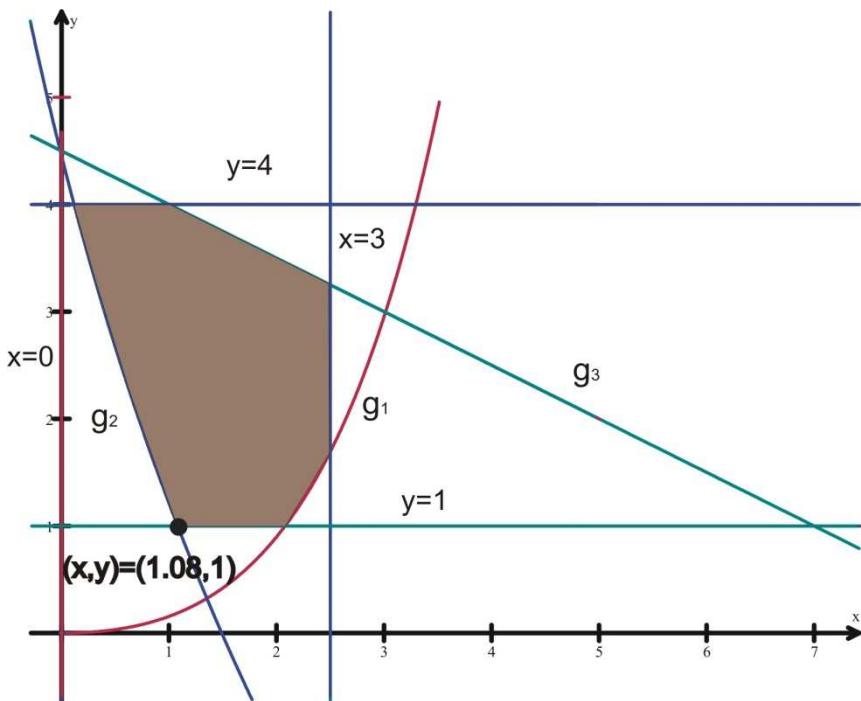


Figura 20 – Região viável e solução ótima do algoritmo AO para o exemplo numérico E_z

A Tabela 18 apresenta o resumo dos resultados das duas iterações do exemplo apresentado quando aplicamos o algoritmo AO.

Tabela 18 – Solução do exemplo de aplicação do algoritmo OA.

Iteração	x^k	y^k	LB^k	UB^k
1	0.1170	4	6.125	20.75
2	1.0802	1	6.205	6.125

Para este exemplo, usou-se a ferramenta de modelagem AIMMS 3.8 para a modelagem matemática do problema proposto, e o solver CPLEX para resolver o problema de programação linear inteira mista (MILP_M_j) através do algoritmo branch-and-bound e o solver MINOS para resolver o problema de programação não linear (NLP(y^j) e NLPF(y^j)).